

# UHU<sup>®</sup> HOLZ MAX

## WOOD CONSTRUCTION ADHESIVE BASED ON UNIQUE SMP TECHNOLOGY.



### PRODUCT DESCRIPTION

Wood Construction adhesive based on unique SMP technology; waterproof (D4 standard) and stronger than wood. For joining of wood to wood and to almost all kinds of building material.

### FIELD OF APPLICATION

To join almost all types of wood together and with many other materials, such as metal, stone, concrete and synthetics. Particularly suitable for demanding wood structures and connections (windows frames, doors, boats). Not suitable for PE (polyethylene), PP (polypropylene) and PTFE

### PROPERTIES

- Innovative formula: patent pending
- Stronger than wood
- Waterproof – European Standard EN 204-205 D4
- 100% adhesive – no shrinkage or foaming
- Free of isocyanates – clean and safe use
- Bonds all materials – hard, soft, porous/non-porous
- Filling (max. 4 mm)
- UV resistant
- Permanently flexible
- Paintable (test first)
- Temperature resistant from -40°C to + 120°C
- Colour: wood colour (beige).

### QUALITY LABELS/STANDARDS

**Standards:** EN 204: Classification of thermoplastic wood adhesives for nonstructural applications. D4 class: Interior with frequent long-term exposure to running or condensed water. Exterior exposed to weather but with protection by an adequate surface coating.

### PREPARATION

**Working conditions:** The temperature of the materials to be bonded and the surroundings should not be less than +5°C. Wood humidity content must be between 10% and 18% (up to 25%).

**Surface requirements:** Surfaces must be clean, dust- and grease-free.

### APPLICATION

**Coverage:** 200 g/m<sup>2</sup>

#### Directions for use:

Surfaces must be clean, dust- and grease-free. Apply adhesive thinly and directly from the cartridge on one side. If desired, spread evenly with a spatula, glue spreader or brush. Join parts within 30 minutes after applying adhesive. Press or hammer firmly and fixate for 6 hours. Fully cured after 24 hours, depending on the amount of applied adhesive, humidity, temperature and the material.

**Stains/residue:** Remove redundant adhesive immediately after applying.

### CURE TIMES\*

**Drying/Curing time:** approx. 24 hours. This might vary, based on circumstances, like temperature and humidity.

\* Curing time may vary depending on a.o. surface, product quantity used, humidity level and ambient temperature.

### TECHNICAL PROPERTIES

**Moisture resistance:** Very good

**Water resistance:** Very good

**Temperature resistance:** -40°C - +120°C

**UV resistance:** Good

**Chemicals resistance:** Good

**Paintability:** Very good

**Elasticity:** Nil

**Filling capacity:** Very good

### TECHNICAL SPECIFICATIONS

**Chemical base:** SMP Polymer

**Colour:** Brown

**Viscosity:** approx. Pasty

**Solid matter:** approx. 100 %

**Density:** approx. 1.36 g/cm<sup>3</sup>

**Shear strength:** approx. 1100 N/cm<sup>2</sup>

**Shrinkage:** approx. 0 %

### STORAGE CONDITIONS

12 months Store in properly sealed packaging in a dry place at between +5°C and +25°C.